

Ładziński Group:

Prokostal Sp. z o.o., Ładziński Zakłady Metalowe, Ładziński Zakład Mechaniczny



Ładziński
ZAKŁADY METALOWE



Ładziński
ZAKŁAD MECHANICZNY



Ładziński Group is a family business and it consists of:



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Tel. 75 64 35 400/ fax 75 64 35 403

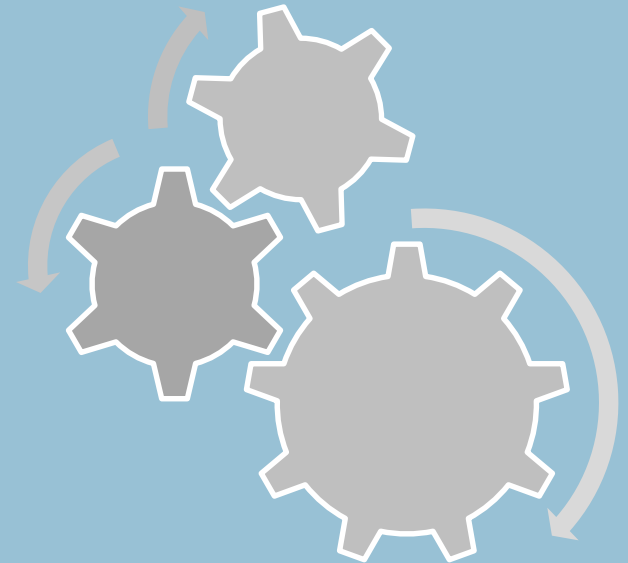
Web-Site : www.prokostal.pl

Numbers and facts:

- Year of company establishment: 1974
- Number of employees: 130 workers
- Area: 45 000m²
- Workshop area: 10 500m²

We are distinguished by:

- Professionalism
- High quality
- Punctuality
- Individual attitude to the customer



Since 1974, as a manufacturer of steel structures, we developed our strong market position in the metal industry, and we specialize in the production of:

- Constructions of machines for the mining industry (for example crushers, chute elements)
- Constructions for transport and storage of loose materials (for example conveyors)
- Pneumatic retractable platforms for French railway
- Balconies
- Aluminium bodies for fire engines

Certificates

PN-EN ISO 9001-2008

Our company works since 2008 according to quality system **PN-EN ISO 9001: 2008**, granted by DEKRA.

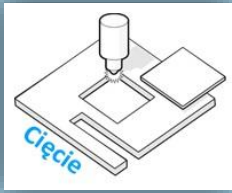
DIN EN ISO 3834-2, DIN EN ISO 1090

In the field of welding we have certificates: DIN EN ISO 3834-2, DIN EN ISO 1090 (old norm DIN 18800-7 Klasse E), granted by the Welding Institute in Halle. With these certifications, we can produce static and dynamic constructions, such as elements of steel bridges, cranes, excavators and masts.

DIN EN 15085-2 – the highest level of certification CL1

Our company has also been certified according to DIN EN 15085-2, granted by GSI SLV Halle, with the highest level of certification **CL1** - which allows us to produce key components for railway vehicles

Capacity list:



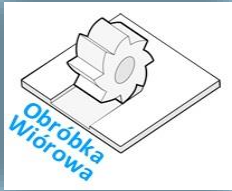
CUTTING:

- ❖ Plasma - table 3500x 12000, sheet up to 35mm
- ❖ Air – table of 3500 x 12000, sheet 150mm
- ❖ Mechanical
- ❖ Bandsaw - bar 440mm, 610 x 440mm flat bar
- ❖ Cutting machine – max thickness up to 16mm, sheet width 3150mm



MASCHINING:

- ❖ Punching - pressure up to 800 kN, 10-30mm holes in a steel 500 x 18mm
- ❖ Bending - pressure up to 2000 kN, sheet width to 3200mm
- ❖ Straightening - pressure up to 2500 kN
- ❖ Straightening sheets - sheets up to 4 mm, the width of the sheet to 200mm



MASCHINING:

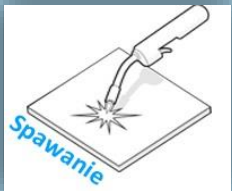
- ❖ Turning - max 360 x 3000mm, milling - table 400 x 2000mm
- ❖ Boring - table 1020 x 1250mm, machining dimensions 1000 x 1000mm
- ❖ Drilling - hole max fi 100mm in steel, cast iron fi 125mm, 3150mm radius,
- ❖ Drilling - hole max fi 100mm in steel, cast iron fi 125mm, 3150mm radius
- ❖ Automatic line drilling and cutting for machining profiles

SURFACE MASCHINING:

- ❖ Blasting - in the cabin with dimensions of 5000 x 5000 x 12000 mm
- ❖ Pre-cleaning of materials - width to 2000mm, height up to 400mm

ROLLING

- ❖ Three roller - plate up to 12mm, the width of the sheet do2500mm, profiles h = 140mm
- ❖ Four roller - sheets up to 25mm, sheet width to 3000mm



WELDING

- ❖ MIG/MAG
- ❖ TIG/MMA



PAINTING

- ❖ Spray - airless pump hydrodynamic
- ❖ Electrostatically



ASSEMBLY

We belong to:

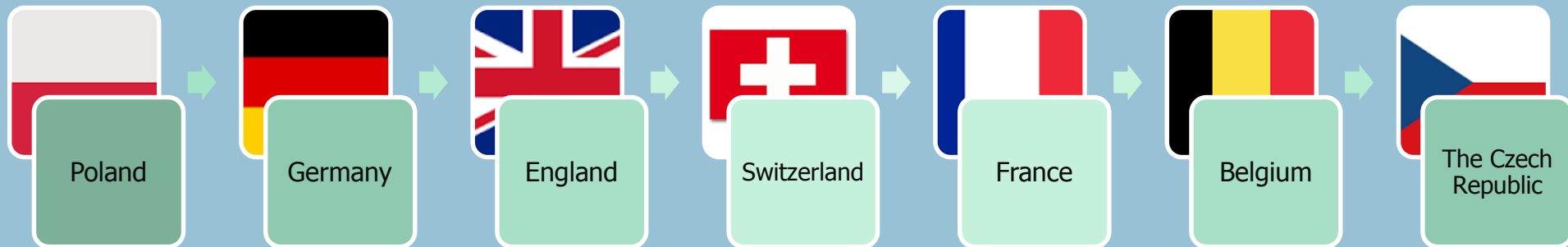


Metal Processing Cluster



Polish Chamber of Steelwork

Our customers come from:



We produce constructions for:



Mining industry



Automotive industry



Railway industry



Building industry



Energy industry



Shipbuilding industry

Examples of constructions, that we produce:

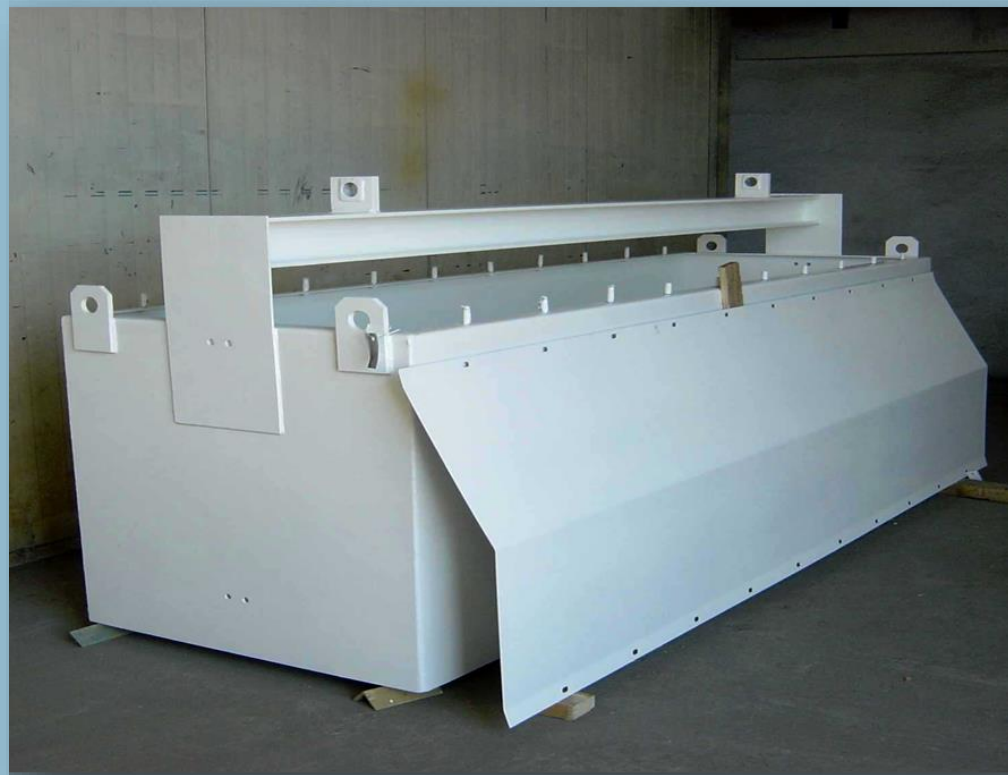


Conveyor structures



Power feed for conveyor structures

Mining industry



Ballast - chest



Elements of conveyor belt

Mining industry



Excavator buckets 2,2 m3

Mining industry



Chute elements

Mining industry



Silo



Cover (of drive)

Mining industry



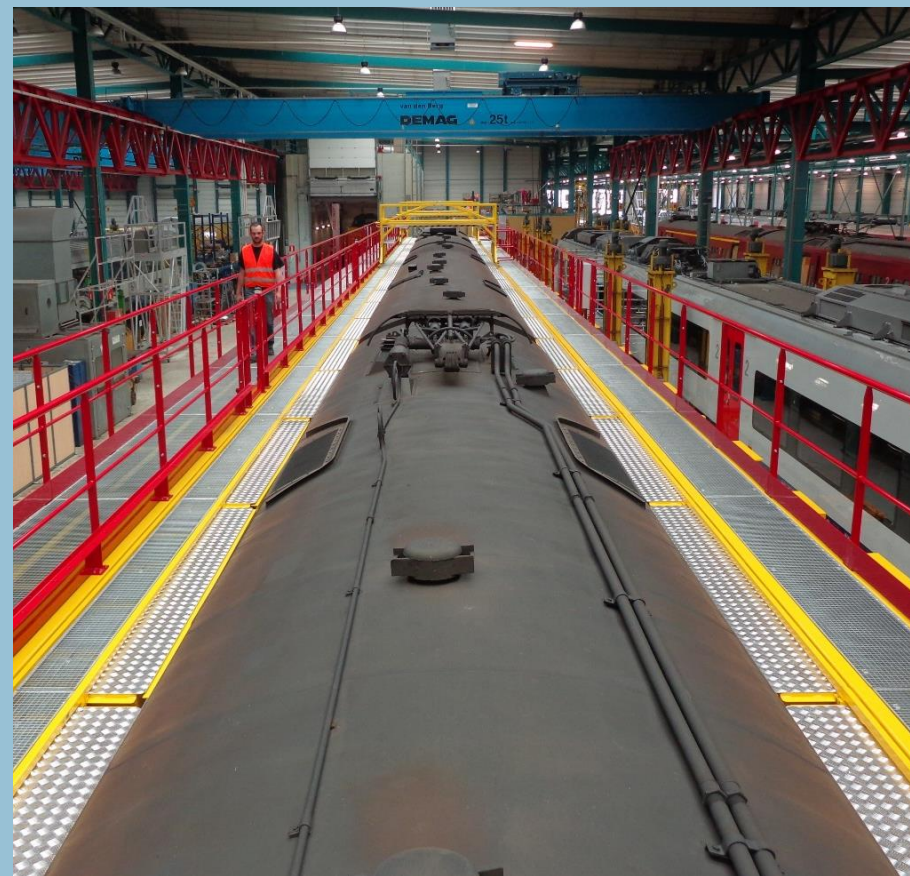
Mobile frames for sort maschine

Mining industry



Pneumatic retractable platforms for French railway

Railway industry



Pneumatic retractable platforms for French railway

Railway industry



Special carriages for the rail industry

Railway industry



rkadiusz Szcześniak

**IVECO
MAGIRUS**



LADZIŃSKI
1974 ZAKŁADY METALOWE

Aluminium bodies for fire engine

Automotive industry



Aluminium bodies for fire engine – inside and outside

Automotive industry



Aluminium bodies for fire engine - inside

Automotive industry



Balconies

Building industry



High storage warehouse



Welding construction

Building industry



Hafenkran – Geländer, Rahmen, Bühne

Shipbuilding industry



Cranes



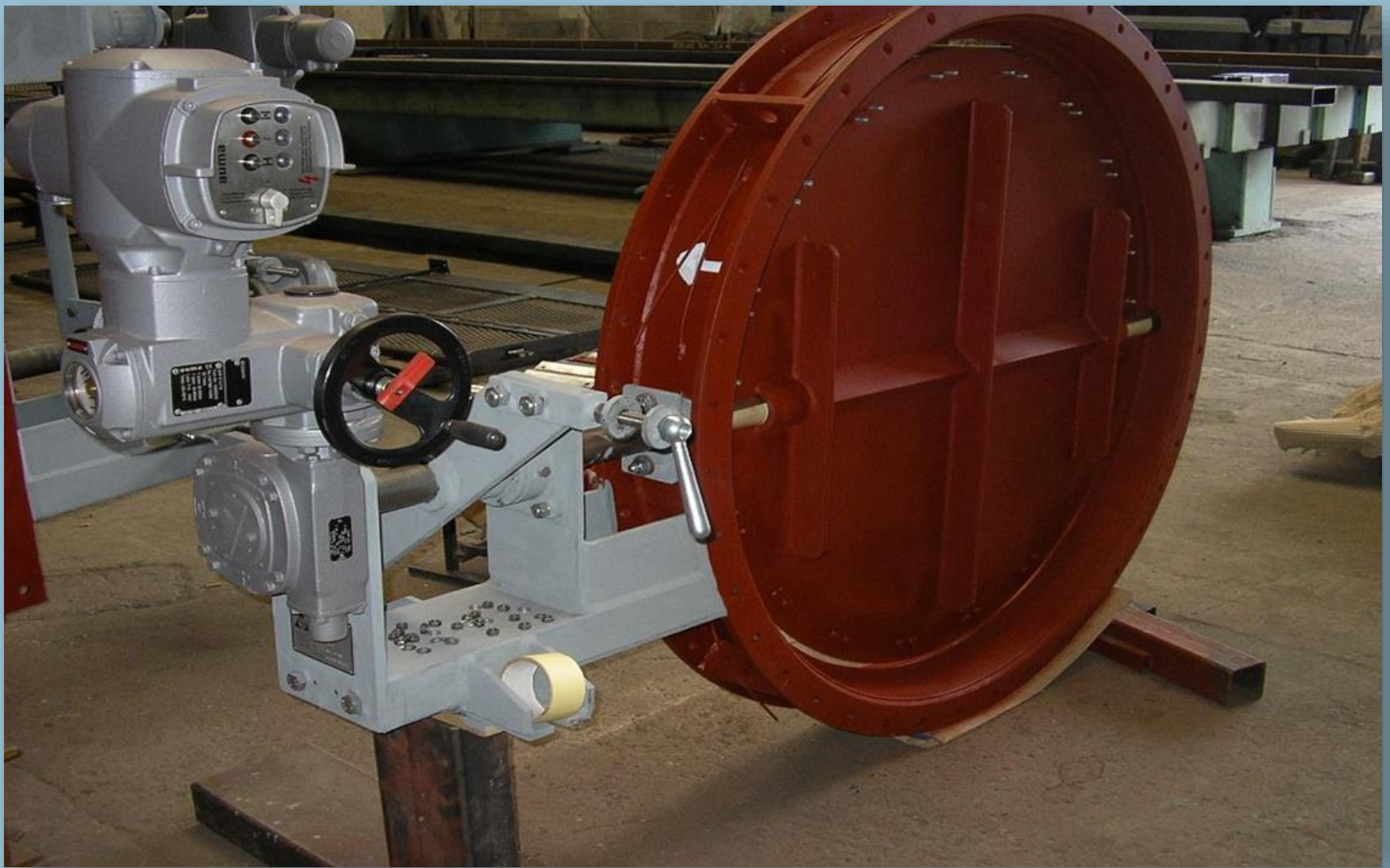
Elements of cranes – ready to transport

Shipbuilding industry



Safety hatch (square) with drive

Energy industry



Safety hatch (round) with drive

Energy industry



Stub - pipe



Elements of air classifier

Energy industry

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Thank you for your attention
Przemysław Ładziński – company owner

